

PRESS INFORMATION SHEET

PRESS		ASSET #	P1	P2	P3	P4	P5	P6	P7	P8	P9
MANUF...		ERFURT	STANKO	NIAGARA	MINSTER	WARCO	MINSTER	B.B.	HEIM	B.B.	
SERIAL #		0114-005/8	713	46563	50-6-4072	65-1662-10A	11381	91124	H-3824	OO117	
LOCATION		STAMPING	STAMPING	STAMPING	STAMPING	STAMPING	STAMPING	STAMPING	STAMPING	STAMPING	STAMPING
MODEL #		PEDN 100/2	KD2330	PN260-72-48	50-6-60	SC4-300-108-72	MS2-250-84-48	SS2-400	S2-400MS	SS2-600	
TYPE OF PRESS		PROG'S & MANUAL	PROG'S & MANUAL	PROG'S & MANUAL	PROG'S & MANUAL	PROG'S & MANUAL	PROG'S & MANUAL	PROG'S & MANUAL	PROG'S & MANUAL	PROG'S & MANUAL	PROG'S & MANUAL
RATING IN TONS		100	100	260	135	300	250	400	400	600	
SHUT HEIGHT STROKE DOWN, ADJUSTMENT UP BED TO RAM		13"	N/A	N/A	N/A	32"	N/A	N/A	N/A	N/A	
SHUT HEIGHT STROKE DOWN, ADJUSTMENT UP BOLSTER TO RAM		N/A	13.5"	22"	20"	26"	32"	27"	30"	34"	
CLOVER STANDARD SHUT HEIGHT		12.5"	12.5"	20.0"	20.0"	26.0"	26.0"	26.0"	26.0"	32"	
SLIDE ADJUSTMENT		5.5"	5"	6"	10"	6"	14"	9"	10"	12"	
STROKE OF SLIDE		4"	5"	6"	10"	18"	12"	10"	12"	14"	
LEFT WINDOW (W x H)		N/A	N/A	30 1/2" X 16"	13.25" X 12.5"	36" X 24"	24.5" X 12"	36.5" X 34.75"	31 X OPEN	52"X44"	
RIGHT WINDOW (W x H)		N/A	N/A	30 1/2" X 16"	13.25" X 12.5"	36" X 24"	24.5" X 12"	36.5" X 35.25"	31 X OPEN	52"X44"	
STROKES PER MIN.	MIN.	N/A	N/A	35	33	15	30	35	20	25	
	MAX.	70	70	55	48	30	45	75	60	50	
RAM AREA	F TO B	17"	15.5"	48"	32"	72"	48"	48"	48"	60"	
	L TO R	22"	15.5"	72"	55"	108"	84"	96"	96"	144"	
NUMBER OF K.O. BARS		1	1	N/A	3	N/A	4	N/A	N/A	N/A	
BOLSTER AREA	F TO B	28"	22"	48"	40"	72"	48"	48" - 96"	48"	60"	
	L TO R	35.5"	33.5"	72"	60"	108"	84"	48" - 96"	96"	144"	
BOLSTER THICKNESS		4.75"	2.5"	4"	4.75"	6"	6"	8"	8"	9"	
RISER THICKNESS		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
T BOLT SIZE		5/8	5/8	5/8"	5/8"	3/4"	3/4"	3/4"	3/4"	3/4"	
" T " SLOTS CENTER TO CENTER DISTANCE	RAM	N/A	N/A	12"	6"	6"	6"	6"	6"	6"	
	BOLSTER	N/A	N/A	12"	6"	6"	6"	6"	6"	6"	
	BED	N/A	N/A	N/A	N/A	12"	N/A	N/A	N/A	N/A	
CLOVER STANDARD CLAMP HEIGHT		N/A	N/A	2"	2"	2"	2"	2"	2"	3"	
HOLE IN BED	F TO B	0 - 7.5" DIA.	8.5" DIA.	11"	9 7/8"	N/A	17"	17"	17"	13"	
	L TO R	0-15.5" DIA.	N/A	12"	16"	N/A	16.5"	15"	15"	19.250"	
	# OF HOLES	1	1	3	2	N/A	3	4	4	5	
FLOOR TO BOLSTER HEIGHT		32"	37"	42"	41.5"	43"	46.5"	45"	55.5"	45"	
CUSHIONS		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
FEEDER											
ASSET #		N/A	N/A	P16	P15	P14	P13	P12	P11	P17	
TYPE		N/A	N/A	ROLL FEED	ROLL FEED	ROLL FEED	ROLL FEED	ROLL FEED	ROLL FEED	ROLL FEED	ROLLFEED
MAX.	WIDTH	N/A	N/A	30"	18"	36"	24"	30"	26"	48"	
	THICKNESS	N/A	N/A	0.020"-0.250"	UP TO 0.140"	0.020"to0.190"	0.020"to0.220"	0.020"to0.090"	up to 0.120"	0.020"TO0.250"	
FEED ABOVE BOLSTER		N/A	N/A	3" - 15"	1.5" - 12"	8" - 18"	5 1/2" - 11 1/2"	8" - 18 3/4"	8 3/4" - 16"	10"-22"	
CLOVER STANDARD FEED HEIGHT		N/A	N/A	11.5"	11.5"	13.5"	11.0"	13.5"	13.5"	20"	
DIRECTION OF FEED		N/A	N/A	R - L	L - R	R - L	L - R	R - L	L - R	L - R	
MAX. STROKE		N/A	N/A	NO LIMIT	NO LIMIT	NO LIMIT	NO LIMIT	NO LIMIT	NO LIMIT	NO LIMIT	
MANUFACTURER		N/A	N/A	MECON	MECON	MECON	MECON	MECON	DIMECO	MECON	
STRAIGHTENER											
ASSET #		N/A	N/A	N/A	P43	P44	P23	P42	P22	P53	
MANUFACTURER		N/A	N/A	N/A	ROWE	ROWE	CCI	ROWE	CCI	MECON	
MAX.	WIDTH	N/A	N/A	N/A	15"	40"	21.5"	40"	27.5"	48"	
	THICKNESS	N/A	N/A	N/A	0.125	0.020" - 0.110"	N/A	.030" - .190"	N/A	0.020"-0.170"	
DECOILER											
ASSET #		P25	P27	P57	P43	P44	P23	P42	P22	P53	
MANUFACTURER		K.VOGEL	AUTOSERV	AMERICAN STEEL	ROWE	ROWE	CCI	ROWE	CCI	MECON	
CAPACITY IN LBS.		2 500	4 000	6 000	4 000	12 000	8 000	12 000	10 000	20 000	
MAX. COIL WIDTH		18.5"	16"	40"	15"	40"	21.5"	40"	27.5"	48"	

NOTES:

- 1) P16 - MAX. THICKNESS 0.200" MILD STEEL @ 30" WIDE
P16 - MAX. THICKNESS 0.250" MILD STEEL @ 18" WIDE
- 2) P15 - MAX. THICKNESS 0.130" MILD STEEL @ 18" WIDE
P15 - MAX. THICKNESS 0.140" MILD STEEL @ 12" WIDE
- 3) P17 - MAX. THICKNESS 0.250" MILD STEEL @ 24" WIDE
- 4) P53 - MAX. THICKNESS 0.170" MILD STEEL @ 48" WIDE
- 5) P89 - MAX. THICKNESS 0.140" MILD STEEL @ 48" WIDE

} — PRESS WINDOW IS ONLY 13.25" WIDE

PRESS INFORMATION SHEET

PRESS	ASSET #	P10	P55	P67	P68	P 103	P118	P130		
	MANUF...	PTC	WARCO	PRECISION	PRECISION	CMC BLISS	PTC	SCHULER		
	SERIAL #	02-121-P27	54116	8A-372	8A-246	49190 - 2	04-129-N49	55557-1		
	LOCATION	STAMPING	STAMPING	STAMPING	STAMPING	STAMPING	STAMPING	STAMPING		
MODEL #	BL2-800-206 X 60	OPENBACK	PR-0004	PR-0023	SC2 - 400 - 84 x 48	CL2-600 196 X 60	SE2-660 120 X 60			
TYPE OF PRESS		PROG'S & MANUAL	PROG'S & MANUAL	PROG'S & MANUAL	PROG'S & MANUAL	PROG'S & MANUAL	PROG'S & MANUAL	PROG'S & MANUAL	PROG'S & MANUAL	PROG'S & MANUAL
RATING IN TONS		800	200	100	100	400	600	600		
SHUT HEIGHT STROKE DOWN, ADJUSTMENT UP BED TO RAM		N/A	N/A	N/A	N/A	N/A	N/A	N/A		
SHUT HEIGHT STROKE DOWN, ADJUSTMENT UP BOLSTER TO RAM		36	16.5"	12.5"	12.125"	27"	36"	36"		
CLOVER STANDARD SHUT HEIGHT		32.0"	16.0"	N/A	N/A	24"	32"	32"		
SLIDE ADJUSTMENT		8"	5"	3"	3"	10"	12"	10"		
STROKE OF SLIDE		12"	10"	3"	3"	12"	14"	16"		
LEFT WINDOW (W x H)		68" X Open	N/A	N/A	N/A	25" x 20"	70" X OPEN	42" X OPEN		
RIGHT WINDOW (W x H)		68" X Open	N/A	N/A	N/A	25" x 20"	70" X OPEN	42" X OPEN		
STROKES PER MIN.	MIN.	15	N/A	60	60	20	15	15		
	MAX.	50	30	180	180	37	50	60		
RAM AREA	F TO B	60"	26"	9"	9"	48"	60"	60"		
	L TO R	206"	28"	24"	24"	84"	196"	120"		
NUMBER OF K.O. BARS		N/A	1	N/A	N/A	N/A	N/A	N/A		
BOLSTER AREA	F TO B	60"	34"	28"	28"	48"	60"	60"		
	L TO R	206"	52"	36"	36"	84"	196"	120"		
BOLSTER THICKNESS		10"	4.5"	3 1/2"	3 7/8"	6 1/2"	9"	8"		
RISER THICKNESS		N/A	2"	N/A	N/A	N/A	N/A	N/A		
T BOLT SIZE		1"	5/8"	5/8"	5/8"	1"	1"	1"		
" T " SLOTS CENTER TO CENTER DISTANCE	RAM	6"	12"	N/A	N/A	6"	6"	6"		
	BOLSTER	6"	6"	N/A	N/A	6"	6"	6"		
	BED	N/A	N/A	N/A	N/A	N/A	N/A	N/A		
CLOVER STANDARD CLAMP HEIGHT		3	2"	N/A	N/A	2"	2"	2"		
HOLE IN BED	F TO B	N/A	11"	N/A	N/A	N/A	N/A	N/A		
	L TO R	N/A	N/A	N/A	N/A	N/A	N/A	N/A		
	# OF HOLES	N/A	1	N/A	N/A	N/A	N/A	N/A		
FLOOR TO BOLSTER HEIGHT		25"	43.25"	40 3/4"	40"	50 1/2"	34"	27"		
CUSHIONS		N/A	N/A	N/A	N/A	N/A	N/A	N/A		
FEEDER										
BACK-UP										
ASSET #		P89	P56	P69	P70	P 104	P119	P140		P131
TYPE		ROLL FEED	AIR FEED	ROLL FEED	ROLL FEED	ROLL FEED	ROLL FEED	ROLL FEED		ROLL FEED
MAX.	WIDTH	48"	18"	14"	12"	24"	48"	36"		48"
	THICKNESS	0.020" - 0.140"	0.125	UP TO 0.090"	UP TO 0.090"	0.250" x 18" WIDE 0.220" x 24" WIDE	0.040"-0.312"	0.040"-0.500"		0.020" - 0.140"
FEED ABOVE BOLSTER		12" - 24"	7 1/2" - 13"	5 3/4"	5"	5 1/2" - 17 1/2"	15"-27"	14 1/2"-26"		141/2"X263/4"
CLOVER STANDARD FEED HEIGHT		20"	11.5"	N/A	N/A	14"	20"	20"		20"
DIRECTION OF FEED		L - R	R - L	L - R	L - R	R - L	L - R	R - L		R - L
MAX. STROKE		NO LIMIT	18"	4"	4"	NO LIMIT	NO LIMIT	NO LIMIT		NO LIMIT
MANUFACTURER		MECON	DALLAS	PETERSON	PETERSON	MECON	MECON	MECON		MECON
STRAIGHTENER										
ASSET #		P89	P24	N/A	N/A	P 105	P119	P141		P131
MANUFACTURER		MECON	N/A	N/A	N/A	ROWE	MECON	PERFECTO		MECON
MAX.	WIDTH	48"	17.5"	N/A	N/A	30"	48"	24"		48"
	THICKNESS	0.020" - 0.140"	N/A	N/A	N/A	0.020" - 0.150"	0.040"-0.312"	0.035"-0.315" X 18"W		0.020"-0.140"
DECOILER										
ASSET #		P90	P24	P71	P72	P 105	P120	P141		P132
MANUFACTURER		MECON	N/A	AMERICAN STEEL	AMERICAN STEEL	ROWE	MECON	PERFECTO		MECON
CAPACITY IN LBS.		20,000	4 000	6 000	6 000	8000	25,000	20,000		15,000
MAX. COIL WIDTH		48"	17.5"	24"	24"	30"	48"	24"		48"